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Depending on the type of controller you get different descriptions e.g. on a Fanuc 18i controller you'd see 'P/S alarm' if the NC Program got stuck an invalid G function. ALARM DETAILS In case there is an active alarm the program outputs alarm axis (numeric) and alarm message (text) queried by 2 functions (cnc_rdalmmmsg2 and cnc_rdalminfo).

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The application is designed to work with specific CNC systems, namely those manufactured by FANUC and supports sending data via Ethernet or RS-232C connection type.

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